

IN THE SPECIFICATION:

Please rewrite paragraph [0082] of the substitute specification as follows:

[0082] A cam 33 is pivotally mounted in each inside winding frame portion 31 of each coil winding frame 3. As shown in Fig. 3, the winding position 301 is established when the cam 33 is raised toward the outside winding frame portion 32. As shown in Fig. 4, the release position 302 is assumed when the cam 33 is lowered (falls) toward the inside winding frame portion 31. The handle 35 and cam 33 thus constitute a “moving means”. Alternatively, the outside winding frame portion 32 can be moved between the winding position 301 and the release position 302 by using a cylinder or a motor as the “moving means”.

Please rewrite paragraph [0114] of the substitute specification as follows:

[0114] As shown in Fig. 13 3, each coil winding frame 3 has a slot 312 for receiving the tip portion 621 of a coil receiving portion 62 of the inserter jig 6. In this embodiment, slot 312 extends parallel to winding axis C1 from the tip face 311 of each winding frame portion 31.

Please rewrite paragraph [0117] of the substitute specification as follows:

[0117] As shown in Figs. 12 and 13, the above winding jig 2 has a piston 23 (“transfer means”) slidably mounted, so as to be advanced and retracted along the central

rotation axis C3, within the center of ~~the~~ each coil winding frames ~~frame~~ 3, for forcing the multipole coil 9 onto the above inserter jig 6. As shown in Fig. 16, piston 23 serves to push the multipole coil 9 ~~a monopole coil 90~~ off of a coil winding frames ~~frame~~ onto a coil receiving portions ~~portion~~ 62, to a predetermined position on the inserter jig 6, by advancing the piston 23 in the direction away from the turning arm 21.